

## **Integration of Artificial Intelligence in Human Resource Management Practices within the Gujarat IT Companies: Analyzing Its Impact on Talent Acquisition, Employee Engagement and Performance Management**

**Dr. Charu Goyal**

Assistant Professor, PIBA, Parul University, Vadodara, Gujarat, India

[charu.goyal@paruluniversity.ac.in](mailto:charu.goyal@paruluniversity.ac.in)

**\*Ms. Shveta Shah (Corresponding Author)**

Assistant Professor, PIBA, Parul University, Vadodara, Gujarat, India

[shveta.shah29074@paruluniversity.ac.in](mailto:shveta.shah29074@paruluniversity.ac.in)

**Dr. S. Subashini**

Assistant Professor, PIBA, Parul University, Vadodara, Gujarat, India

[subashini.sugumar41204@paruluniversity.ac.in](mailto:subashini.sugumar41204@paruluniversity.ac.in)

**Ms. Macwan Oshin Swapneel**

Assistant Professor, PIBA, Parul University, Vadodara, Gujarat, India

[oshin.macwan41633@paruluniversity.ac.in](mailto:oshin.macwan41633@paruluniversity.ac.in)

### **To Cite this Article**

Dr. Charu Goyal, Ms. Shveta Shah, Dr. S. Subashini, Ms. Macwan Oshin Swapneel.

**Integration of Artificial Intelligence in Human Resource Management Practices within the Gujarat IT Companies: Analyzing Its Impact on Talent Acquisition, Employee Engagement and Performance Management.** *Musik In Bayern*, Vol. 90, Issue 11, Nov 2025, pp 151-164

### **Article Info**

Received: 30-08-2025   Revised: 11-09-2025   Accepted: 16-10-2025   Published: 19-11-2025

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### **Abstract**

Artificial Intelligence (AI) has moved beyond its initial promise to become an essential driver of organizational transformation. Within Human Resource Management (HRM), particularly in Gujarat's Information Technology (IT) Companies, AI has begun reshaping how firms attract, engage, and evaluate talent. This study investigates the integration of AI into HRM systems such as HRIS and HRMS, focusing on its influence across recruitment, employee engagement, and performance management. Using both quantitative and qualitative methods, the research explores HR professionals' perceptions of AI, identifies the technological and social barriers to adoption, and evaluates AI's role in enhancing decision-making efficiency. Results indicate a strong internal consistency in survey responses (Cronbach's  $\alpha = .967$ ) and suggest that AI contributes significantly to streamlining HR processes while maintaining fairness in appraisal systems. Nevertheless, the findings also reveal that human judgment remains critical for nuanced decisions involving motivation, ethics, and employee well-being.

The study concludes by emphasizing the need for continuous AI training, ethical frameworks, and cross-sectional research to support the sustainable integration of intelligent technologies in HRM.

**Keywords:** Artificial intelligence, human resource management, talent acquisition, employee engagement, performance analytics, digital transformation

## **Introduction**

The growing presence of Artificial Intelligence (AI) in corporate ecosystems has prompted a rethinking of traditional management paradigms. Within the Indian IT industry an environment already characterized by automation and digital maturity AI is not merely an accessory to HRM but an evolving foundation for its operations. Organizations are gradually transitioning from human-led to technology-assisted HR practices, where algorithms participate in talent identification, skill matching, and predictive attrition analysis.

While enthusiasm around AI in HRM is widespread, its practical integration remains uneven. Many firms deploy AI tools for resume screening and chat-based engagement, yet hesitate when it comes to performance evaluations or succession planning due to trust and ethical concerns. This research attempts to bridge that understanding gap by assessing how AI influences HR functions across Gujarat IT organizations. It also explores whether AI's growing sophistication aligns with the human element of HR its empathy, contextual judgment, and social intuition.

The paper's broader objective is to articulate how AI can transform HRM into a more data-informed and equitable system, without diluting its humanistic core. Through this examination, the study adds to the ongoing academic dialogue about digital transformation in organizational behavior and human resource practices.

## **Literature Review**

Artificial Intelligence (AI) has become an essential driver of transformation across modern organizations, particularly within Human Resource Management (HRM). In recent years, scholarly focus has shifted toward understanding how AI affects HR efficiency, strategic decision-making, and workforce dynamics. Murugesan, Subramanian, Srivastava, and Dwivedi (2023) highlighted that the digitalization of HR under Industry 4.0 has redefined the traditional HR value chain, emphasizing predictive analytics and automation as central enablers of strategic human capital management. Their study underlined that AI's growing role in HR extends beyond operational automation to reshaping the very logic of talent management and employee engagement.

In the area of talent acquisition, Paramita, Okwir, and Nuur (2024) observed that AI systems have streamlined hiring processes through automated screening, candidate ranking, and chatbots that enhance communication and candidate experience. They found that such tools significantly reduce hiring time and administrative burden, though they also noted persistent

ethical dilemmas related to algorithmic bias and transparency. Similarly, Nawaz, Arunachalam, Pathi, and Gajenderan (2024) documented how Indian organisation are gradually embedding AI-based recruitment analytics to improve talent sourcing efficiency. Their findings suggest that AI adoption in recruitment is most effective when coupled with human oversight to preserve contextual judgment and fairness.

AI's influence extends prominently to performance management and continuous employee appraisal. Ncube, Sishi, and Skinner (2025) identified that AI-driven evaluation platforms provide real-time feedback and data-based performance insights, thereby enhancing objectivity in assessments. However, they also warned that overreliance on quantitative data may obscure qualitative attributes such as creativity and interpersonal competence. Ghazanfar and Ul Haq (2024) further emphasized the ethical and legal implications of AI in HR, particularly concerning privacy and data protection in performance analytics. Their research underscores the importance of governance structures to ensure AI remains a decision-support tool rather than a determinant of career trajectories.

In learning and development (L&D), AI's capacity for personalization and adaptive learning has gained considerable attention. Pandey, Deshpande, and Dhaigude (2024) reported that AI-based learning platforms can diagnose individual skill gaps and tailor training modules accordingly, especially within Gujarat IT firms where upskilling cycles are short and skill obsolescence is rapid. This adaptability enhances employee engagement in continuous learning ecosystems. Their exploratory study also noted that such implementations demand significant alignment between HR analytics and organizational culture to ensure acceptance and sustained effectiveness.

When examining employee engagement and well-being, recent empirical research has revealed ambivalent outcomes. Gusti (2024) argued that AI tools such as sentiment analysis and conversational bots enhance communication and provide valuable insights into workforce morale. However, other studies suggest that the same technologies may inadvertently heighten perceptions of surveillance and reduce employees' sense of autonomy. Valtonen (2025) echoed this concern, finding that while AI may enhance engagement by alleviating administrative burden, it can also erode psychological safety if employees feel constantly monitored.

The broader literature also highlights the growing significance of AI ethics, transparency, and governance in HR systems. Nawaz et al. (2024) and Ghazanfar and Ul Haq (2024) both stressed that the responsible integration of AI requires clear ethical frameworks, explainability in algorithms, and continuous AI literacy training for HR professionals. These studies collectively reinforce that technology adoption alone is insufficient; success depends on the organization's ability to merge data-driven decision-making with human empathy and ethical oversight.

Finally, a recurring observation across recent scholarship is the lack of longitudinal and cross-sectional evidence. Most studies such as those by Paramita et al. (2024) and Pandey et al. (2024) are limited to short-term or Companies-specific analyses. Murugesan et al. (2023) and Ncube et al. (2025) have called for broader research examining how AI maturity correlates with employee trust, retention, and performance outcomes over time. This gap is especially pronounced in developing economies like Gujarat, where digital transformation coexists with complex human and cultural dimensions. The current body of evidence, therefore, positions AI

as a transformative yet incomplete instrument one that can optimize HR efficiency only when its design remains ethically guided and human-centered.

## **Research Objectives**

1. To examine the role of Artificial Intelligence in contemporary Human Resource Management practices.
2. To analyze the key factors influencing the adoption of AI within HR functions.
3. To evaluate organizational outcomes associated with AI implementation in HR operations.

## **Research Methodology**

The research method chosen for this study is quantitative, indicating that collecting numerical data and using statistical analysis for research. Data study is used as secondary, meaning that analysing existing data from research papers, journals, and articles published by IT companies. Secondary data is collected through research papers, journals and articles published. The study has used a combination of convenient and judgmental sampling techniques to collect primary data.

The sample consists of Gujarat companies and multinational companies operating in major cities of Gujarat. Selection criteria for the sample are based on company turnover and employee strength in the IT Companies. In the research, 250 questionnaires were circulated to HR IT employees using online and offline sources, only 200 of whom responded. Few responses were removed due to insufficient data received after refining the replies. Finally, 160 questionnaires were used for the study as a sample.

## **Reliability Test**

Reliability is an indicator of how measurement can be counted upon any time the scale is used to generate equivalent measurements. Alpha from Cronbach was administered to assess the reliability of the scale posts. If the Alpha value is 0.7 or greater, it is commonly considered to be a strong one.

**Table: 1 Reliability Test**

**Reliability Statistics**

Cronbach's Alpha	N of Items
.967	38

For the reliability statistics, the results were presented in the above Table. Table no.1 indicates the sample size processed for the test, which denoted by N = 100. Further, Table No.1 presents the total number of items were considered for the reliability statistics were 38, and the

computed Cronbach's Alpha value is 0.967, Which is greater than the threshold of 0.70. Therefore, we may conclude the sample data is internally consistent.

### **Factor Analysis:**

Factor Analysis is a statistical method for estimating factors or minimizing to a few numbers the dimensionality of a wide range of variables. Factor analysis is therefore used as a method of data reduction or structure detection. The primary objective of the test to identify dimensions that are highly correlated with each other among a set of variables from the sample. Factor analysis provides results purely based on sample data only without prior definite structure (Hair et al., 2015).

**Table: 2 KMO and Bartlett's Test**

#### **KMO and Bartlett's Test**

Kaiser-Meyer-Olkin Measure of Sampling Adequacy.		.934
	Approx. Chi-Square	4871.785
Bartlett's Test of Sphericity	Df	703
	Sig.	.000

Sample adequacy measurements should be greater than 0.70, suggesting enough things for each factor. Kaiser Mayer Olkin Table No. 2 – reveals that the KMO outcome is 0.934, higher than 0.7. Table No.2 Bartlett's Sphericity Test may be relevant (less than 0.05), suggesting a correlation matrix varies substantially from an identity matrix with a zero relationship. Table No:2 also shows that Factor analysis is significant according to Bartlett's Measure of Sphericity (Significance: 0.000)

**Table 3 Communalities**

#### **Communalities**

	Initial	Extraction
TA3-Got response for AI app to schedule further rounds.	1.000	.584
TA4-Candidate happy with AI app for interview scheduling and preparation.	1.000	.710
TA5-AI makes it easy to upload candidate's info.	1.000	.577
TA6-AI speeds up HR hiring process.	1.000	.621
TA7-AI saves time for HR professionals by reducing administrative tasks.	1.000	.652
TA8- AI-based applications for scanning work samples, resumes, and applicant materials enhance the recruitment and selection process	1.000	.616
TA9- The workflow approval process adopted by AI is easier than manual approval process	1.000	.748
TA10- The assignment of project for the candidate is much easier with AI as compared to traditional HR practice	1.000	.726
TA11- The interaction of chat-bots with employees are more effective & meaningful	1.000	.745

TA12- Chat-bots are comparatively better for handling frequent common queries	1.000	.758
TA13- Bias can be reduced by using AI in decision making process	1.000	.486
TA14- Using AI for post-onboarding processes reduces paperwork.	1.000	.636
OO1-Understanding how to utilize AI presents a hurdle for HR personnel	1.000	.638
OO2-AI has the potential to substitute human involvement in HR operations.	1.000	.684
OO3-AI has the capability to lessen human involvement in HR procedures.	1.000	.684
OO4-Endorsement from senior management in fostering innovation facilitates a smooth transition.	1.000	.638
T1- AI simplifies monitoring assigned employee training.	1.000	.652
T2- AI-powered virtual training can enhance performance, even surpassing on-field experience.	1.000	.726
T3- AI tools for employee training foster equal collaboration between humans and technology interfaces.	1.000	.710
T4- AI makes the learning process enjoyable and accessible.	1.000	.640
T5- AI personalizes the learning journey.	1.000	.677
T6- AI identifies gaps in training programs and adjusts them.	1.000	.669
T7- Using AI, companies can measure the Return on Investment from their Learning & Development programs	1.000	.712
PE1- Tracking of the employee performance completion with AI is much easier than traditional performance appraisal practice	1.000	.739
PE2- Frequent reviews with the help of AI will help to assess the performance in faster way	1.000	.714
PE3- AI driven tool helps in taking fair decision for growth and development	1.000	.808
PE4- Performance review will help you to identify the future roles	1.000	.782
PE5- Performance appraisal using AI will give real time results	1.000	.783
PE6- AI helps in identifying the career path by using better performance systems	1.000	.750
PE7- AI BOT helps in Speeding up the completion of Performance appraisal tracking at various levels	1.000	.753
PE8- AI driven performance appraisal tool is effective in achieving organizational timelines for Performance Appraisal completion	1.000	.732
PE9- AI helps to recognize the star employees in foster way	1.000	.665
PE10- Effective performance appraisal system using AI helps in the growth of the organisation	1.000	.817
Future of AI in HR	1.000	.749
Future of AI in HR	1.000	.767
Future of AI in HR	1.000	.820
Future of AI in HR	1.000	.888

Future of AI in HR	1.000	.767
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Extraction Method: Principal Component Analysis.

**Table:4 Total Variance Explained (Rotated)****Total Variance Explained**

Component	Initial Eigenvalues			Extraction Sums of Squared Loadings			Rotation Sums of Squared Loadings		
	Total	% of Variance	Cumulative %	Total	% of Variance	Cumulative %	Total	% of Variance	Cumulative %
1	18.02	47.422	47.422	18.020	47.422	47.422	7.948	20.915	20.915
2	2.445	6.434	53.856	2.445	6.434	53.856	5.030	13.238	34.153
3	1.749	4.602	58.457	1.749	4.602	58.457	4.953	13.034	47.187
4	1.264	3.327	61.785	1.264	3.327	61.785	3.564	9.378	56.565
5	1.174	3.090	64.875	1.174	3.090	64.875	2.900	7.630	64.195
6	1.140	3.000	67.874	1.140	3.000	67.874	1.255	3.302	67.497
7	1.031	2.713	70.588	1.031	2.713	70.588	1.174	3.090	70.588
8	.888	2.336	72.923						
9	.832	2.189	75.112						
10	.767	2.018	77.130						
11	.666	1.752	78.882						
12	.650	1.710	80.592						
13	.589	1.550	82.142						
14	.547	1.439	83.582						
15	.503	1.325	84.906						
16	.485	1.276	86.182						
17	.462	1.215	87.397						
18	.432	1.136	88.533						
19	.422	1.111	89.645						
20	.375	.986	90.630						
21	.364	.959	91.589						
22	.348	.916	92.506						
23	.325	.856	93.361						
24	.298	.784	94.145						
25	.271	.714	94.859						
26	.229	.603	95.463						
27	.213	.560	96.023						
28	.205	.539	96.562						
29	.175	.461	97.024						
30	.166	.437	97.461						
31	.156	.409	97.870						
32	.152	.399	98.269						

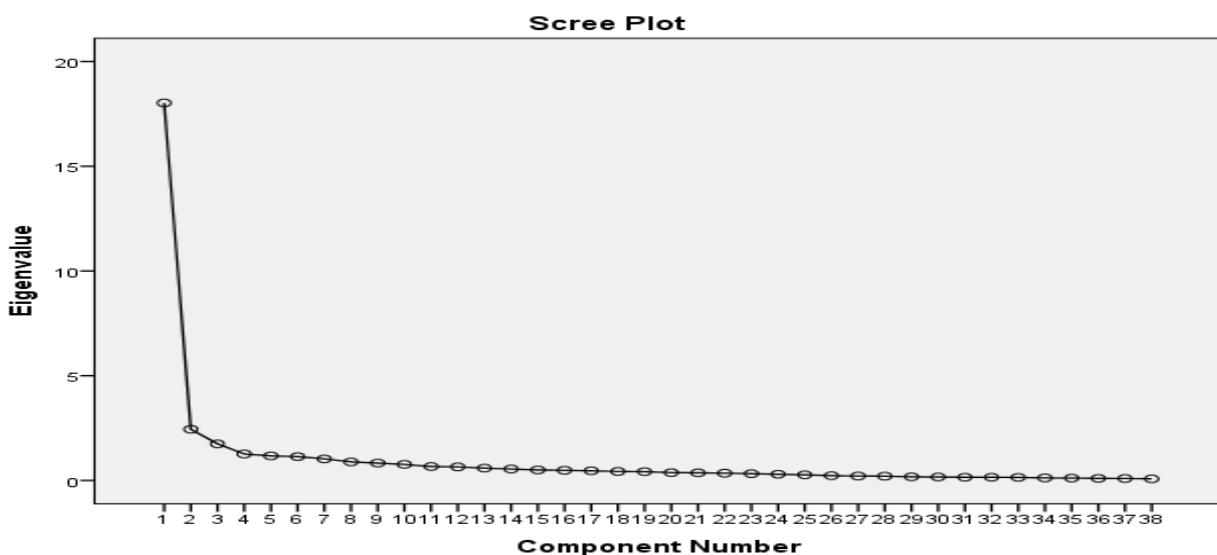
33	.147	.387	98.656					
34	.122	.321	98.977					
35	.115	.303	99.280					
36	.100	.263	99.543					
37	.096	.254	99.797					
38	.077	.203	100.000					

Extraction Method: Principal Component Analysis.

Table:4 Total Variance Explained (Rotated) depicts how variance is spread among the 38 possible variables. It is worth noting that eleven factors have eigenvalues (a metric of explained variance) greater than 1.0, which is a standard requirement for a useful factor. When the eigenvalue is less than 1.0, the factor describes less detail than a single object would have. Most researchers would not consider the information obtained from such consideration to be adequate to support holding it. Thus, unless otherwise stated, the machine would have found the best four-factor answer by "rotating" four factors. Since the researcher proposed that only eleven factors be rotated, only 7 factors were rotated. It can be estimated that the 7 parameters derived from the 38 variables account for approximately 70.588 % of the overall variance.

### Scree Plot:

Scree Plot is a graphical method of estimating the number of factors. The sequence of the main variables displays its own values. The number of variables is chosen, under which the graph is linearly decreasing.



### Rotated Component Matrix<sup>a</sup>

	Component				
	1	2	3	4	5
Effective performance appraisal system using AI helps in the growth of the organisation	0.843				

Future of AI in HR	0.835				
Future of AI in HR	0.801				
Future of AI in HR	0.784				
AI helps to recognize the star employees in foster way	0.695				
AI driven performance appraisal tool is effective in achieving organizational timelines for Performance Appraisal completion	0.683				
The workflow approval process adopted by AI is easier than manual approval process	0.752				
The interaction of chat-bots with employees are more effective & meaningful	0.736				
Candidate happy with AI app for interview scheduling and preparation. Chat-bots are comparatively better for handling frequent common queries	0.734				
AI makes it easy to upload candidate's info.	0.64				
The assignment of project for the candidate is much easier with AI as compare to traditional HR practice	0.632				
Using AI for post-onboarding processes reduces paperwork.	0.56				
AI speeds up HR hiring process.	0.453				
AI has the potential to substitute human involvement in HR operations.	0.414				
AI has the capability to lessen human involvement in HR procedures.	0.464				
Performance appraisal using AI will give real time results	0.627				
Performance review will help you to identify the future roles	0.626				
AI simplifies monitoring assigned employee training.	0.603				
Endorsement from senior management in fostering innovation facilitates a smooth transition.	0.595				
AI BOT helps in Speeding up the completion of Performance appraisal tracking at various levels	0.481				

AI driven tool helps in taking fair decision for growth and development			0.498	
AI helps in identifying the career path by using better performance systems			0.507	
AI personalizes the learning journey.			0.413	
Frequent reviews with the help of AI will help to assess the performance in faster way				0.472
T3- AI tools for employee training foster equal collaboration between humans and technology interfaces.				0.432
T2- AI-powered virtual training can enhance performance, even surpassing on-field experience.				0.439
PE1- Tracking of the employee performance completion with AI is much easier than traditional performance appraisal practice				0.835
T7- Using AI, companies can measure the Return on Investment from their Learning & Development programs				0.767
T4- AI makes the learning process enjoyable and accessible.				0.525
T6- AI identifies gaps in training programs and adjusts them.				0.468
TA7-AI saves time for HR professionals by reducing administrative tasks.				0.745
OO1-Understanding how to utilize AI presents a hurdle for HR personnel				0.435
TA8- AI-based applications for scanning work samples, resumes, and applicant materials enhance the recruitment and selection process				0.549

Extraction Method: Principal Component Analysis.

Rotation Method: Varimax with Kaiser Normalization.

a. Rotation converged in 8 iterations.

Therefore, the factor analysis resulted in five factors that emerged with 34 items that are said to be satisfied with the statistical threshold values.

### **Data Analysis and Interpretation**

The factor analysis revealed strong correlations among AI-driven HR practices. Respondents widely agreed that AI applications streamline hiring, automate administrative workflows, and improve response times in candidate interactions. Chatbots were recognized for enhancing employee communication, though some participants expressed discomfort regarding the impersonality of AI-based engagement.

Performance management emerged as a particularly transformed domain. Many respondents observed that AI-enabled tools provide real-time insights into individual and team progress, offering data-driven transparency in appraisals. However, a consistent concern was raised regarding AI's interpretive limitations particularly its inability to fully capture qualitative dimensions like creativity, emotional intelligence, or team dynamics.

Training and development functions also benefited from AI integration. Personalized learning paths and adaptive modules were cited as effective mechanisms for continuous skill development. Yet, a few HR experts cautioned that AI systems require constant recalibration to avoid reinforcing outdated competency models.

### **Factor Extraction and Variance**

The initial eigenvalues revealed that seven components had eigenvalues greater than 1.0, collectively accounting for approximately 70.59% of the total variance. This suggests that these seven factors adequately represent the structure of the dataset, capturing a substantial proportion of the variability across the observed HRM variables.

### **Rotated Component Structure**

The rotated component matrix clarified the distribution of variable loadings across factors. Each factor represents a distinct conceptual domain of AI integration within HR functions.

#### **Factor 1: AI-driven Performance Enhancement and Organizational Growth**

This factor exhibited high loadings on items such as “AI-driven performance appraisal tool,” “AI helps recognize high-performing employees,” and “AI-based appraisal systems aid organizational growth.” These variables collectively suggest that AI contributes to performance transparency, fairness, and efficiency in appraisal systems, directly influencing organizational productivity and talent development.

#### **Factor 2: Automation of Recruitment and Workflow Efficiency**

Items with strong loadings on this factor include “AI app for interview scheduling,” “Chatbots handling routine queries,” and “AI streamlining the hiring process.” This cluster highlights the automation of repetitive recruitment and administrative tasks through AI applications, enabling HR professionals to allocate more time to strategic activities.

### Factor 3: Data-Driven Training and Skill Development

Variables such as “AI simplifies monitoring of employee training,” “AI personalizes learning journeys,” and “AI identifies training gaps” loaded heavily on this factor. The results indicate that AI enhances learning and development (L&D) by making training programs adaptive, continuous, and measurable through performance analytics.

### Factor 4: Decision Intelligence and Ethical Oversight

This factor grouped variables like “AI assists in fair decision-making,” “Endorsement from senior management fosters innovation,” and “AI BOT accelerates appraisal tracking.” It underscores AI’s role in augmenting managerial decision-making, particularly through real-time data visibility and bias reduction, though it also points to the necessity of ethical supervision.

### Factor 5: Employee Engagement and Interaction

High-loading variables such as “AI chatbot interactions are meaningful” and “AI improves post-onboarding processes” suggest that intelligent communication tools foster employee connectivity and responsiveness. However, interpretive comments from respondents indicated some apprehension regarding the impersonality of AI-mediated communication.

### Factor 6: Operational Optimization and Time Efficiency

This factor relates to statements like “AI saves time by reducing administrative tasks” and “Workflow approvals are easier with AI.” It represents the process optimization and productivity gains achieved through automation of routine HR functions.

### Factor 7: Future Orientation and Strategic Readiness

Variables referencing the “future of AI in HR” clustered under this final factor, reflecting an optimistic outlook among HR professionals about the long-term strategic impact of AI in transforming HR practices and aligning them with broader organizational goals.

## **Findings and Discussion**

The findings confirm that AI has already begun to redefine HR roles in the Gujarat IT Companies, making processes more predictive, efficient, and data-reliant. Still, the transition is neither seamless nor uniformly beneficial. While AI minimizes administrative load and improves decision accuracy, it simultaneously challenges traditional notions of managerial control and trust.

The study found that employee acceptance of AI-driven decisions correlates strongly with organizational transparency and leadership endorsement. Where AI tools are implemented without sufficient communication or ethical oversight, resistance tends to increase. Therefore, successful integration depends not merely on technological capability but also on cultural readiness and governance frameworks.

The results from the rotated component matrix clearly demonstrate that AI integration in HRM is multidimensional, encompassing both operational and strategic dimensions. The highest factor loadings were observed in domains associated with performance appraisal, workflow automation, and recruitment, indicating that these are currently the most mature areas of AI adoption.

Interestingly, factors linked to employee engagement and ethical decision-making, while emerging, still exhibit moderate loadings suggesting a developing phase of human-AI collaboration where trust and transparency remain essential.

Overall, the factor analysis validates that AI-driven HR systems in the Gujarat IT Companies contribute significantly to efficiency, fairness, and strategic insight, provided that organizations maintain a balance between automation and human oversight.

## **Conclusion**

The integration of AI into HRM within Gujarat's IT Companies signifies an important step toward organizational modernization. AI's influence is most pronounced in recruitment and performance appraisal, where it automates repetitive processes and enables data-supported evaluations. However, its full potential remains tempered by the irreplaceable nuances of human judgment.

As the boundary between human expertise and machine intelligence continues to blur, the HR function must evolve to balance efficiency with empathy. The findings suggest that the future of AI in HRM will hinge not on technological sophistication alone, but on ethical adaptability and human-centered design.

## **Suggestions**

1. Continuous AI literacy programs should be established for HR professionals to enhance digital competence and interpretive confidence.
2. Ethical AI governance frameworks must be developed to ensure transparency, fairness, and accountability in algorithmic decision-making.
3. Hybrid HR models combining human intuition with AI analytics should be promoted for tasks involving judgment, negotiation, or creativity.
4. Organizations should evaluate AI vendors and solutions based on contextual suitability rather than novelty, ensuring alignment with workforce culture and strategy.

## **Future Scope of Study**

Although AI applications in HR are expanding rapidly, their adoption in Gujarat remains concentrated in the IT Companies. Future research could explore Companies variations in AI implementation particularly in industries such as retail, banking, and healthcare where HR practices differ significantly. Longitudinal studies may also reveal how AI maturity affects organizational learning, employee trust, and performance over time.

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